

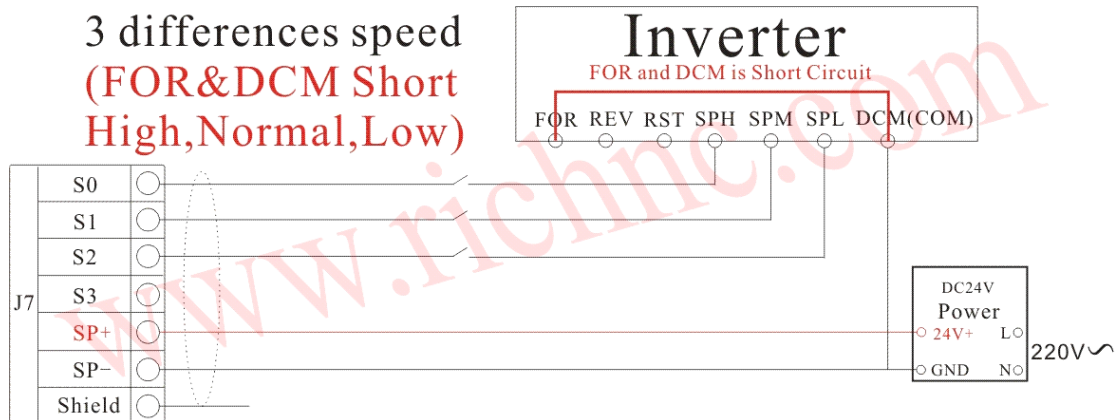


RZNC-05 Series

CNC Handle Controller

Spindle Setup(3 Speeds) **(FOR and DCM short circuit)**

Fax:+86-10-57130422
Mob:+86-13581806922
[Http://www.richnc.com](http://www.richnc.com)
Skype:wwwrichnccom
E-mail:richnc@hotmail.com

**Note:**

The connection line's diameter should be above 0.3 mm². The shielding line should be connect one end and cut down the other end.(Normal please must not Connection the shielding).

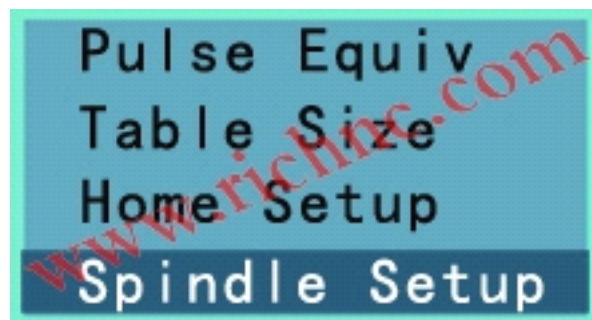
[Click here got more clearly and complete diagram](http://www.richnc.com)

1.Select the “machine setup” in “menu” and press the “ok” key(as view 1)



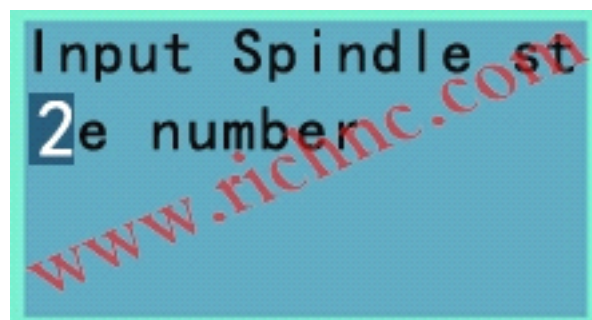
View 1

2. Select the “Spindle setup” press the “ok” key(as view 2)



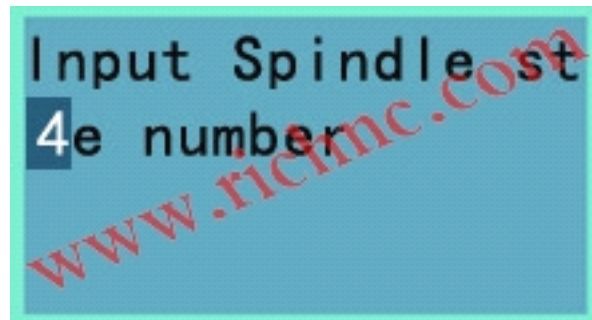
View 2

3.The DSP will show you this(as view 3)



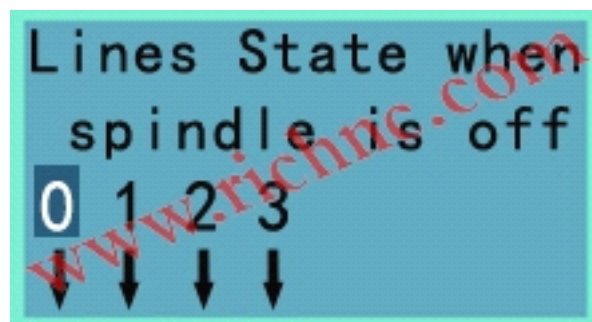
View 3

4. Press the "4" to change the number of states, after then press "ok" key to save and next (as view 4)



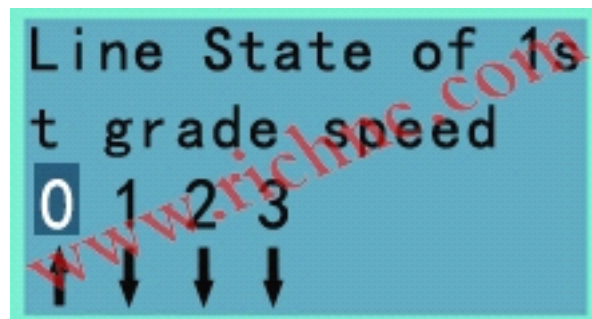
View 4

5. Setup the state when the spindle is off, press the "ok" to save and next (as view 5)



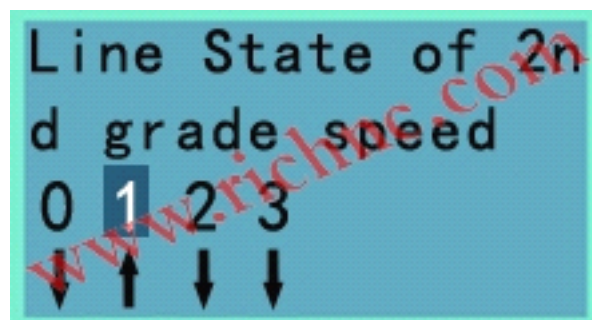
View 5

6. Setup the state of 1st speed, press the "ok" to save and next (as view 6)



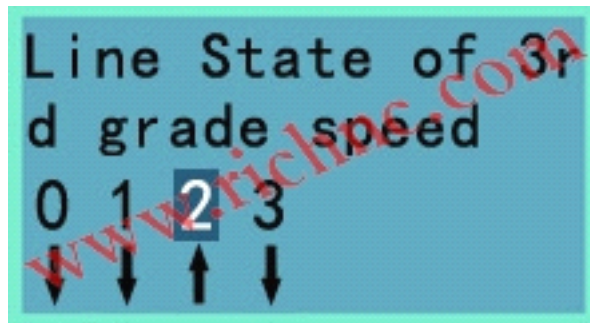
View 6

7. Setup the state of 2nd speed, press the "ok" to save and next (as view 7)



View 7

8. Setup the state of 3rd speed, press the "ok" to save and next (as view 8)



View 8

9. press the “ok” to save and cancel

Remark:

please make sure cancel the “menu” after spindle setup to save your done.